

85. SPO

SPO 3, SPO 5 50 Hz

Capacitor

Pos.	Description	Model	3-40	3-65	3-75
			3-50	5-55	5-70
		Pcs./kit No	96511648	96511649	96511660
13	O-ring	2	•	•	•
37b	O-ring	1	•	•	•
161	Capacitor	20 uF	•		
		25 uF		•	
		30 uF			•

Drain plug

Pos.	Description	Variant B and C
	Kit No	
18	Plug (priming/drain)	2
100	O-ring	2

Filter

Pos.	Description	Submersible
	Kit No	
50	Suction strainer	1
84	Strainer	1
104	Suction cover	1
115	Screw	3

Pos.	Description		Dry installed
	Kit No		96511663
28	Screw	M6 x 12	8
28a	Washer		8
36a	Nut	M6	8
37a	O-ring		1
56	Baseplate		1

Level switch

Pos.	Description		Variant A and C
	Kit No	96511662	
13	O-ring		2
37b	O-ring		1
182	Level switch w/cable	0.7 m	1
182c	Rubber bush		1

Lower shaft seal

Pos.	Description/kit No		96511650
105	Shaft seal, lower		1

Shaft seal, maintenance

Pos.	Description/kit No		98092153
37	O-ring		1
62	Seeger washer		1
69a	Washer		1
100	O-ring		1
105	Shaft seal, lower		1
105a	Shaft seal, upper		1
155	Oil cup		1
193	Plug		1
-	Oil MARCOL 82		1 (0.18 l)

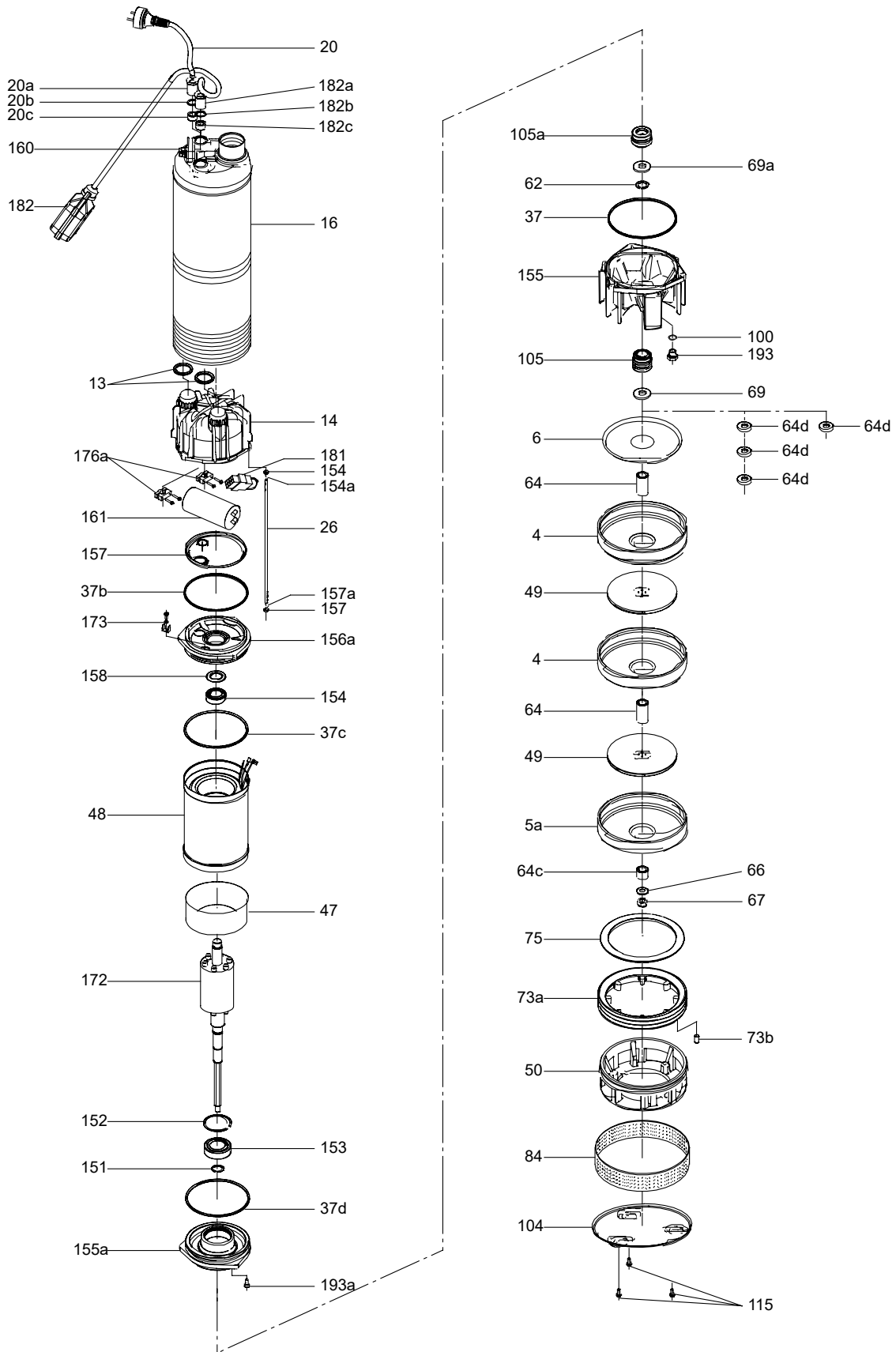
Cable

		Plug, voltage	Australian, 220-240 V			Schuko, 220-240 V			w/o plug, 220-240 V	w/o plug, 380-415 V	
Pos.	Description	Model									
		Pcs./kit No	98364131	98364079	98364116	98364136	98364141	98364145	98364148	98364150	98364162
20	Cable		(3 m)	(20 m)	(20 m)	(4 m)	(20 m)	(20 m)	(3 m)	(4 m)	(20 m)
20c	Rubber bush	1	•	•	•	•	•	•	•	•	•
13	O-ring	2	•	•	•	•	•	•	•	•	•
37b	O-ring	1	•	•	•	•	•	•	•	•	•

Hydraulic

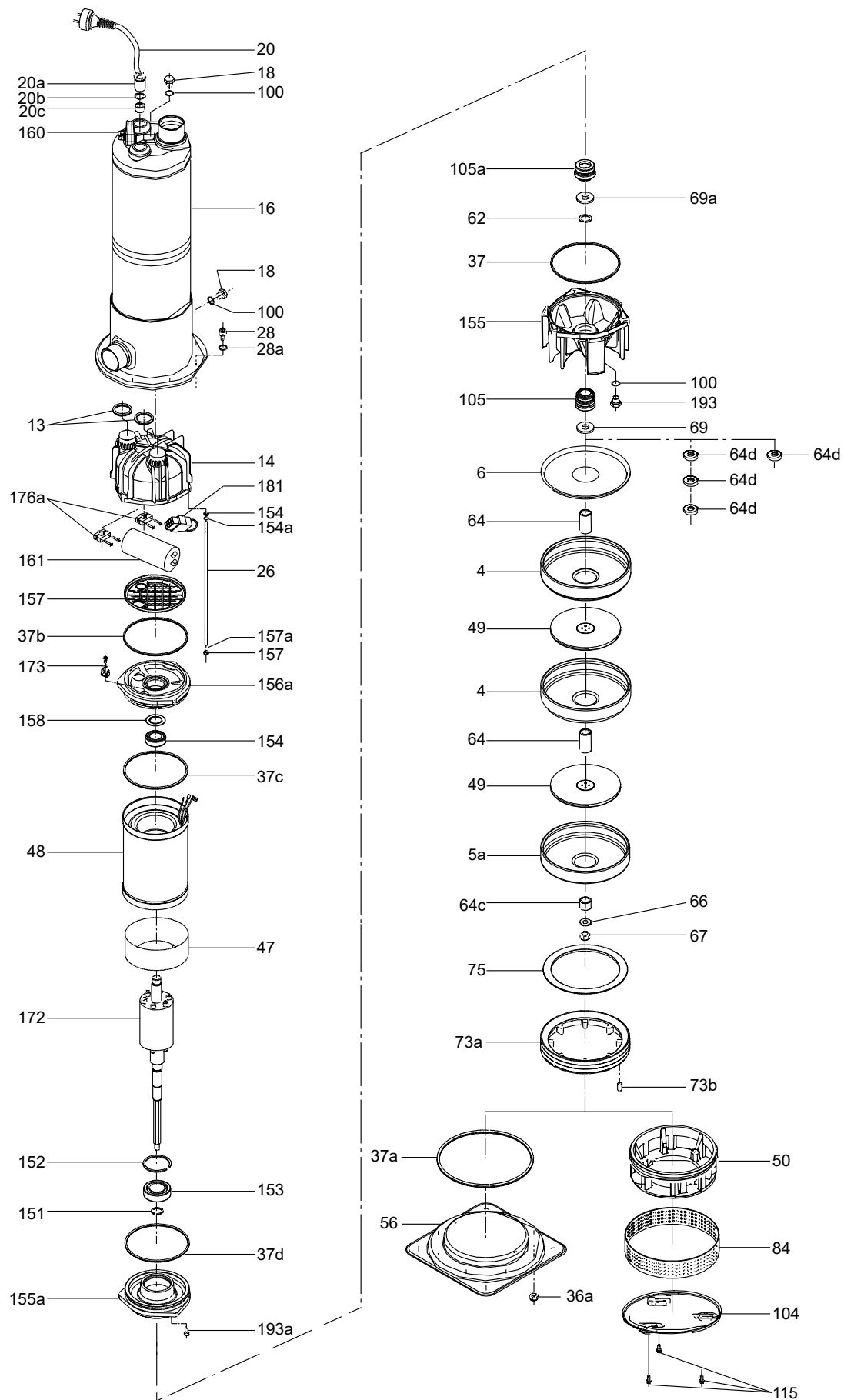
Pos.	Description	SPO model	3-30	3-40	3-50	3-65	3-75	5-45	5-55	5-70
		Kit No	98369108	96511647	96511646	98369109	98369110	96511651	98369122	98369124
4	Chamber		2	3	3	4	5	3	4	5
5a	Bottom chamber		1	1	1	1	1	1	1	1
6	Back side disc		1	1	1	1	1	1	1	1
49	Impeller cpl.		2	3	4	5	6	4	5	6
64	Spacer ring		4	4	4	5	6	4	5	6
64c	Spacer ring		1	1	1	1	1	1	1	1
64d	Washer		3	1	-	-	-	-	-	-
66	Washer		1	1	1	1	1	1	1	1
67	Lock nut		1	1	1	1	1	1	1	1
69	Spacer for shaft seal		1	1	1	1	1	1	1	1
73a	Threaded fixing ring		1	1	1	1	1	1	1	1
75	Centring ring		1	1	1	1	1	1	1	1

SPO 3, SPO 5



Variant A and C

TM055968



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Variant B and C